# **Model PV-ACL-2**

2-Way Accelerator Pilot

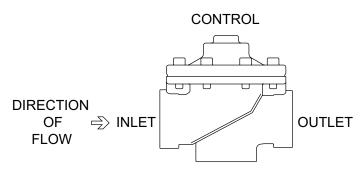
## □ Maintenance Instructions □ Installation

### stallation 🛛 Troubleshooting

### **Maintenance Instructions**

#### **MAINTENANCE (PV-ACL-2 VALVE)**

The 2-Way Accelerator Pilot may be installed in any position. The valve ports are labeled below.



#### DISASSEMBLY

Prior to disassembly, relieve all pressure in pilot system and then remove the PV-ACL-2. Note the pilot connections and reinstall the pilot with the same connection placement when finished with maintenance.

- 1. Remove 8 socket head screws around the pilot bell using a 5/32" hex key and the spring.
- 2. Use a hex key for the bottom screw on the plunger/diaphragm assembly and a 12mm socket or adjustable wrench on the diaphragm nut to disassemble the plunger/diaphragm assembly.
- 3. Disassemble the diaphragm/plunger assembly. There should be a nut, lock washer, large washer, diaphragm, o-ring, plunger, and screw from the diaphragm assembly.
- 4. After complete disassembly, thoroughly clean and inspect all components before reassembly. Replace any parts as necessary after inspection.
- 5. The pilot seat generally does not need to be removed, but if after inspection it requires replacement it can be removed with a 1-1/16" socket.

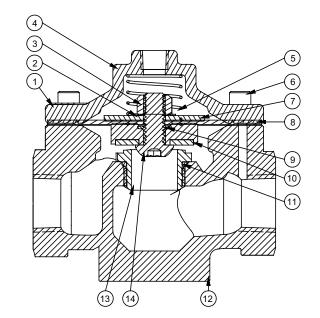
#### **PV-ACL-2 VALVE**

#### REASSEMBLY

Reassembly of the PV-ACL-2 is the reverse of disassembly.

- 1. Install the plunger, o-ring, diaphragm, large washer, lock washer and nut in order on the plunger screw and tighten.
- 2. Next place the diaphragm assembly into body with the plunger on the seat.

- Install spring on top of the diaphragm assembly and pilot bell on the valve body.
- 4. Insert socket head cap screws into pilot bell holes and thread into valve body. Tighten all screws in a cross pattern.
- 5. Reinstall into the pilot system once maintenance is completed. For further assistance or ordering replacement parts go to www.zurn.com or call product support 877-222-5356.



ITEM	DESCRIPTION
1	TAG, ACCELERATOR PILOT
2	5/16" INT TEETH LOCKWASHER
3	5/16-18 DIAPHRAGM NUT
4	ACL BELL
5	ACL STEM SPRING
6	10-32x5/8 SKT HEAD CAP SCREW
7	PILOT DIAPHRAGM WASHER

ITEM	DESCRIPTION
8	DIAPHRAGM
9	DIAPHRAGM O-RING
10	PLUNGER ASSY.
11	O-RING
12	BODY
13	PILOT SEAT
14	5/16-18X3/4 BUTTON HEAD CAP SCREW

#### PV-ACL-2 SPECS

Max Inlet Pressure: 400 psi

A WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

- ADVERTENCIA: Cáncer y daño reproductivo www.P65Warnings.ca.gov
- AVERTISSEMENT: Cancer et néfastes sur la reproduction www.P65Warnings.ca.gov





# Troubleshooting

#### PROBLEM

1. ACL does not open

#### POSSIBLE CAUSES

- 1. The spring is over compressed
- 2. Foreign matter obstruction between diaphragm assy. and bell
- 3. Damaged diaphragm or plunger screw o-ring
- 4. ACL bell port is clogged

#### **CORRECTIVE ACTION**

- 1. Disassemble and remove obstruction
- 2. Disassemble and remove obstruction, replace parts as necessary
- 3. Disassemble and replace diaphragm or o-ring
- 4. Remove obstruction

2. ACL does not close

- 1. Weak or no spring compression
- 2. Foreign matter between plunger and seat
- 3. Damaged plunger, seat or seat o-ring
- 4. ACL bell port is clogged

- 1. Check and replace spring as needed
- 2. Disassemble and remove obstruction
- 3. Remove and replace parts as needed
- 4. Remove obstruction

3. Leakage from valve

- 1. Damaged diaphragm
- 2. Ports not sealed

- 1. Disassemble and replace damaged part as needed
- 2. Remove and reinstall port fittings with Teflon tape or pipe sealant

NOTICE: Annual inspection and maintenance is required of all plumbing system components. To ensure proper performance and maximum life, this product must be subject to regular inspection, testing and cleaning.

**WARRANTY:** ZURN WILKINS Valves are guaranteed against defects of material or workmanship when used for the services recommended. If in any recommended service, a defect develops due to material or workmanship, and the device is returned, freight prepaid, to ZURN WILKINS within 12 months from date of purchase, it will be repaired or replaced free of charge. ZURN WILKINS' liability shall be limited to our agreement to repair or replace the valve only.



2

www.zurn.com