

# Model ZW207

# LEAD-FREE\*



Excess Pressure Shutdown Valve

Globe and Angle Pattern Bodies

1 1/4", 1 1/2", 2", 2-1/2", 3", 4", 6", 8", 10", 12", 14" & 16"

\*Contains a weighted average lead content less than 0.25% for wetted surfaces

Installation  Troubleshooting  Maintenance Instructions

## Installation / Start-up

**NOTE: Flushing of all pipe lines is to be performed to remove all debris prior to installing valve.**

1. For making adjustments and servicing allow for adequate space around the valve before installing valve.

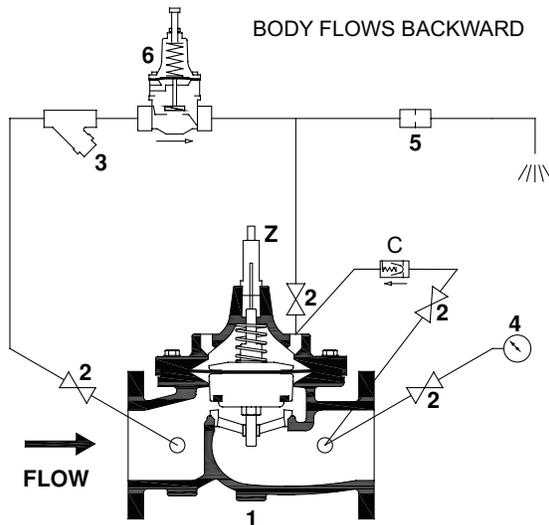
2. When installing a ZW207, gate valves installed prior to the ZW209 and after the ZW207 are recommended for maintenance allowing for isolation of valves.

3. Position the valve in line matching the direction of flow as indicated on the valve model tag with the proper direction of flow in the system. Connect a drain line to the discharge orifice (green fitting) in the valve pilotry, as water will discharge when the valve closes.

**Note: Do not remove the discharge orifice fitting. The ZW207 will not operate correctly without the fitting.** The end connection of the discharge fitting is a standard 3/8", 45 degree, flare. Once attached to line, double check all fasteners/bolts in the pilot system and on main valve are tight and there is no damage prior to pressurizing system.

**NOTE: Pressure in some applications can be very high so be thorough in checking and inspecting for proper installation and makeup.**

4. Zurn Wilkins valves are designed to operate in both the vertical and horizontal positions. However, it is recommended that ZW207 6" and larger, be installed in the horizontal position. The horizontal positioning of the larger valves avoids premature wear due to the mass of plunger assemblies as well as allows for greater accessibility during annual inspections, and maintenance.



### ZW207 SCHEMATIC STANDARD COMPONENTS

- 1 Main Valve
- 2 850XL Isolation Valve
- 3 SXL "Wye" Type Strainer
- 4 Pressure Gauge
- 5 Restriction Fitting
- 6 PV-RLF Pressure Relief Valve

### OPTIONAL FEATURES

- C 40XL2 Hydraulic Check w/ Isolation Valve
- Z ZPI Valve Position Indicator

### START-UP

**CAUTION:** To prevent personnel injury and damage to equipment check that downstream venting is adequate prior to start-up and test procedures. **All adjustments under pressure should be made slowly while under flowing conditions.**

If the main valve closes too fast it may cause surging in upstream piping.

1. Start-up and set the outlet pressure for the ZW209 before the ZW207.

**Note: Close the inlet isolation ball valve on the ZW207 pilotry so the valve will open freely during ZW209 start-up.**

2. The ZW207 should be pressurized and filled with water from the ZW209 Start-Up procedure, but the ZW207 pilotry will need to be filled. Prior to pressurizing the valve assembly it is also recommended that a ZPI valve position indicator be installed to aid in verifying proper valve movement.

3. To fill the valve cover and pilotry system, open isolation valves (2) in the pilot system of the ZW207 (see ZW207 schematic) and back the adjustment screw out all the way on the pilot valve so the cover can start filling with water. **Note: Water will discharge out of the orifice at this time unless the inlet pressure is too low. Increase the inlet pressure until water starts to discharge from the orifice.** At this time it is necessary to bleed the cover. Open the top plug on the cover and top fittings of the pilotry. Open the inlet shut off valves enough so you can see water and air coming out of the cover and pilotry. Wait until only water is coming out then tighten fittings and plugs. It may be necessary to bleed system more than once. After removal of air in the system tighten all loose fittings. **NOTE: If valve is installed vertically, it will be necessary to loosen some upper cover bolts until you have vented all the air from the cover chamber.**

4. Turn the ZW207 pilot (relief pilot) adjustment screw clockwise until the pilot spring is compressed completely.

5. At this point with the upstream shutoff valve open, slowly open the downstream shut off valve if not already open. Flow will begin to occur and eventually stabilize.

6. Next it is advisable to flow water through the valve to ensure all air has escaped from system. With water flowing through the valve, set the ZW209 pressure reducing pilot 15 to 20 psi higher than the desired ZW209 set point from step 1, so the ZW207 pilot can be set. To adjust the pressure reducing pilot, loosen jam nut on adjustment screw and either turn adjustment screw in (to increase outlet pressure) or out (to decrease outlet pressure).

7. Now set the ZW207 pilot. With water flowing through the main valve, quickly turn the pilot adjustment screw counterclockwise until water starts flowing from the orifice. Now the RLF pilot is opening and filling the cover. Continue to slowly turn the adjustment screw counterclockwise until the ZW207 closes (downstream pressure will significantly decrease). At this point the ZW207 is set at the flowing pressure from step 6. Tighten the jam nut on the ZW207 pilot valve.

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⚠ **ADVERTENCIA:** Cáncer y daño reproductivo - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)  
⚠ **AVERTISSEMENT:** Cancer et néfastes sur la reproduction - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

8. Reduce the downstream pressure to the original setting by adjusting the pressure reducing pilot on the ZW209 back to the original outlet pressure from step 1 using the recorded bolt height, or repeating the ZW209 setting instructions and start up procedure. Once pilot is set, tighten the jam nut.

**Note: Water will continuously discharge from the discharge orifice of the ZW207 when it is closed. Water will stop discharging once the RLF pilot closes and water drains from the cover, either by reducing the ZW209 to the original set pressure or manually closing the isolation valve to the RLF pilot. Once the cover is drained the ZW207 will fully reopen. If water continues to flow from the orifice when the valve is fully open you will need to adjust the ZW207 pilot to a higher set point. Turn the adjustment screw clockwise until flow from the orifice stops.**

9. To verify proper operation, flow water through the valves and simulate an upstream ZW209 failure by quickly adjusting the ZW209 to the ZW207 set pressure from step 7. This will trigger the ZW207 to close. Reopen the ZW207 by closing the isolation valve on the inlet to the pilot. As water drains from the cover orifice the main valve will reopen. Repeat the test as desired by reopening the inlet isolation valve and the ZW207 should immediately close. Once verification is complete, adjust the ZW209 to the original set point from step 1. Ensure that the ZW207 isolation valve remains open for normal operation and no water discharges from the orifice.

**Note: The ZW207 flows in the reverse direction, Zurn recommends lower flow rates than the ZW209 model. Refer to the ZW207 spec sheet for recommended flow rates to ensure that your valve is not undersized.**

## Troubleshooting

The following troubleshooting information in Tables 1 and 2 deals strictly with the ZW207 valve and pilot systems. It is recommended to verify that the pilot system is properly functioning before troubleshooting the main valve. All troubleshooting can be performed without removing the cover. It is also recommended to permanently install a model ZPI valve position indicator.

**TABLE 1. PRESSURE RELIEF PILOT SYSTEM TROUBLESHOOTING**

<u>PROBLEM</u>	<u>POSSIBLE CAUSES</u>	<u>CORRECTIVE ACTION</u>
1. Downstream pressure going high/ Control valve not closing	<ol style="list-style-type: none"> <li>Over compressed spring</li> <li>Small sensing port on inlet side of pilot body clogged</li> <li>Closed isolation ball valve</li> <li>Worn diaphragm or stem o-rings</li> </ol>	<ol style="list-style-type: none"> <li>Loosen adjusting screw / Repeat start-up procedure</li> <li>Disassemble and clean</li> <li>Open isolation ball valve</li> <li>Disassemble and replace diaphragm or o-rings</li> </ol>
2. Low downstream pressure / Control valve not opening	<ol style="list-style-type: none"> <li>Insufficient spring compression</li> <li>Damaged spring</li> <li>Worn seat seal or seat</li> <li>Obstruction on seat</li> <li>Obstruction around diaphragm</li> <li>Worn seat o-ring</li> </ol>	<ol style="list-style-type: none"> <li>Tighten adjusting screw / Repeat start-up procedure</li> <li>Disassemble and replace parts as necessary</li> <li>Disassemble and replace seat seal or seat</li> <li>Disassemble and remove obstruction</li> <li>Disassemble and remove obstruction</li> <li>Disassemble and replace as needed</li> </ol>

**TABLE 2. MAIN VALVE TROUBLESHOOTING**

<u>PROBLEM</u>	<u>POSSIBLE CAUSES</u>	<u>CORRECTIVE ACTION</u>
1. Low downstream pressure (Main Valve fails to open)	<ol style="list-style-type: none"> <li>No pressure at valve Inlet</li> <li>Main valve diaphragm assembly inoperative</li> <li>Relief Pilot is not closing</li> <li>Discharge orifice or drain line clogged</li> </ol>	<ol style="list-style-type: none"> <li>Check Inlet pressure</li> <li>Disassemble, clean, and polish stem, replace defective parts</li> <li>See Pilot Troubleshooting Problem #2</li> <li>Disassemble and clean</li> </ol>
2. High downstream pressure (Main Valve fails to close)	<ol style="list-style-type: none"> <li>Foreign matter between disc and seat or worn disc</li> <li>Scale on stem or diaphragm ruptured</li> <li>"Wye" Strainer plugged</li> <li>38-850XL(ball valves) closed</li> <li>Relief Pilot remains closed</li> </ol>	<ol style="list-style-type: none"> <li>Disassemble the main valve, remove debris, clean parts, and replaced defective parts</li> <li>Clean parts, and replace defective parts</li> <li>Remove, clean, and/or replace</li> <li>Open ball valves</li> <li>See Pilot Troubleshooting Problem #1</li> </ol>

When performing troubleshooting and diagnosis checks it is recommended that the following steps be performed in sequential order for best results.

# Troubleshooting

## PILOT SYSTEM FUNCTION CHECK

**CAUTION: To prevent personnel injury and damage to equipment check that downstream venting is adequate prior to start-up and test procedures.**

### PILOT VALVE CHECK

1. With all isolation valves open on the ZW207 and with water flowing through the main valve turn the pilot (PV-RLF) adjustment screw clockwise all the way in.
2. While flowing, check the drain line from the pilotry of the ZW207. A continuous stream of water should not discharge out of the discharge fitting (brass fitting color coded in green). A small amount of water may discharge at first while the valve opens completely. If water continuously discharges either the pilot valve it is not sealing properly or there is a leak through the diaphragm assembly of the main valve. To check, close the cover isolation valve. If water still discharges continuously it is recommended that the pilot valve be disassembled and inspected. If water stopped discharging, then water is leaking through the diaphragm assembly of the main valve. It is recommended the main valve be disassembled and inspected.
3. With water flowing through the main valve turn the pilot (PV-RLF) adjustment screw counterclockwise all the way out. Verify inlet pressure is higher than the low pressure range specified on the pilot. The main valve should close now and water will discharge from the pilotry. If installed, verify the valve position indicator (model ZPI) is closed. If water is not discharging from the pilotry then either the inlet pressure is too low or the pilot valve isn't opening properly. Verify inlet pressure is higher than the low pressure range specified on the pilot again, then disassemble and inspect the pilot if water still is not discharging from the pilotry.
4. If the pilot valve is operating correctly and there is continuous flow from the outlet of the main valve, the main valve is not sealing properly. It is recommended that the main valve be disassembled and inspected (Refer to "Disassembly" section).
5. If nothing is wrong then open all isolation valves and go through start-up procedure to set valve.

### DIAGNOSIS CHECKS

**CAUTION: Do not service valve while under pressure. When performing diagnosis checks on the ZW207 when the valve is fully open, high flow rates and high downstream pressures can occur.**

### DIAPHRAGM CHECK

1. Slowly close upstream shut off valve and relieve all pressure downstream.
2. With all pressure relieved in the main valve, close both inlet and outlet isolation valves and remove side plug on cover and leave off.

3. Then open upstream shut off valve partially, allowing water to flow through the valve. While flowing water monitor the opening on the cover. If fluid begins to flow out of the open hole in the cover, then there is most likely damage to the diaphragm or fluid is leaking past the diaphragm assembly due to loose assembly. It is recommended that the valve cover be removed to investigate the leakage (To remove cover see "Maintenance" section for procedures). If no water flows out of cover then the diaphragm is good and you may proceed to the diaphragm movement check.

### DIAPHRAGM MOVEMENT CHECK

1. The diaphragm movement check can be determined during the diaphragm check or it can also be performed with the use of a valve position indicator model ZPI.
2. Replace cover plug and open pilot ball valves on inlet and cover.
3. Closing the outlet isolation ball valves will direct the flow to the cover causing it to close. **NOTE: Slow or delayed closing of main valve is normal and is due to the time requirements to fill, pressurize cover, and stretch the diaphragm into the closed position. This normal delay is not mechanical binding of the valve assembly.**
4. Using the valve position indicator, make note of the closed position on the indicator. Compare distance of the open mark to the close mark and compare to Table 3.
5. Verify that the main valve is closed, by opening a downstream source (not the outlet isolation ball valve on the main body). If water continuously flows, then the main valve is not sealing properly. Double check the valve movement matches the values in Table 3 and refer to the disassembly procedures section if it does not. This is an indication that the main valve is not sealing due to an obstruction between the seat and the seal or a damaged seal. If water does stop flowing and the measured valve movement does not match Table 3, then there is possible damage under the cover. Remove cover to identify obstruction and replace parts as necessary.

**TABLE 3. VALVE STEM TRAVEL**

VALVE SIZE (in)	VALVE SIZE (mm)	STEM TRAVEL (in)	STEM TRAVEL (mm)
1-1/4" - 1-1/2"	38	0.4	10.2
2"	50	0.7	18.0
2-1/2"	65	0.8	21.3
3"	80	0.9	23.4
4"	100	1.1	28.8
6"	150	1.7	43.4
8"	200	2.4	59.7
10"	250	2.8	71.1
12"	300	3.4	86.4
14"	350	3.8	96.5
16"	400	4.3	109.2

## Troubleshooting

6. For smaller valves (6" and below) diaphragm checks can be performed by hand with the use of a valve stem tool. The valve stem tool can be made using Table 4 to create a "T" bar handle with the appropriate threads on the opposite end of the "T" handle.

TABLE 4. VALVE STEM THREAD SIZE

VALVE SIZE (in)	THREAD SIZE UNF INTERNAL
1-1/4" - 1-1/2"	10-32
2"	10 - 32
2-1/2"	10 - 32
3"	1/4 - 20
4"	1/4 - 20
6"	1/4 - 20
8"	3/8 - 16
10"	3/8-16
12"	3/8-16
14"	3/8-16
16"	3/8-16

7. To perform the diaphragm check using the valve stem tool, first remove all pressure in the system and vent the cover. Then remove the center plug on the cover and insert tool into the top of the stem threads. Once the tool is inserted, the valve can be lifted up and the valve movement can be measured by creating marks on the tool in the opened and closed positions. The distance between marks is the valve stem travel. Replace or repair any parts as necessary.

### SEAL CHECK

1. To check the seal of the valve disc, an additional pressure gauge will be needed downstream of main valve.
2. With the valve flowing, slowly, close pilot outlet ball valves to apply pressure to cover and allow to close.
3. Open downstream source and monitor the pressure on the inlet and installed outlet gauge, for one min. The pressure on the outlet side should remain zero. If the pressure matches inlet pressure or increases, the main valve is leaking or the outlet ball valve on the pilot system is allowing pressure to creep by. Either way it is recommended that the valve be disassembled and inspected (refer to "Disassembly" section).

## Maintenance Instructions

### PREVENTATIVE MAINTENANCE

The Zurn Wilkins ZW200 models require minimal maintenance. However, it is highly recommended to schedule annual inspections and to have a repair kit on hand before work begins.

### DISASSEMBLY

**Warning: Because of the ability to perform inspections and maintenance without removal from the system, it is very important that all shut off valves be closed and all pressure relieved in the valve before beginning disassembly. Failure to do so can result in personnel injury or equipment damage.**

1. Verify that all pressure sources are closed up and downstream of valve.
2. Remove pressure in pilot system by loosening the tube fittings to the valve body and cover. When all pressure has been vented, continue to disassemble the pilot control valve and cover tubing. **NOTE:** Taking a picture before tear down can help with re-assembly of pilot system.
3. Next remove the cover by loosening and removing the cover bolts. If the cover does not come off easily it may be necessary to loosen the cover using a brass chisel and rubber mallet. Apply the chisel under the cover pointing upward away from valve body and tap bottom of cover with the chisel and mallet to loosen the cover. Once the cover is loose, pull cover straight up to avoid damaging the stem and stem bearing in the cover. On larger valves 8" and up, eye bolts and a hoist are recommended due to the weight of these larger covers.
4. With the cover removed the diaphragm assembly can be removed. To avoid damaging the seat bushing, grab the stem and lift straight up. For larger valves 8" and up it is recommended that an eye bolt with the proper stem threads be used with a hoist to lift the assembly out of the valve (see Table 4 for appropriate stem threads).
5. Next it is recommended that the diaphragm assembly be placed in a vise with the bottom hex nut secured. Once secured remove the spring and stem nut. While removing the nut inspect the stem threads. Clean stem with a wire brush if mineral deposits or corrosion are present.
6. After inspecting the stem and removing the nut the diaphragm assembly can be dismantled. If the valve has not been serviced

in a while it is possible that the assembly will require the use of a rubber mallet or pry bars to dismantle the assembly. If this is the case gently tap or pry the components until the components are free to move. When disassembling be sure to clean, inspect, and save all components. Replace any damaged components as necessary.

7. The last component to inspect is the seat which is in the body of the main valve. During inspection of the seat, clean and polish as necessary with fine grit wet/dry sandpaper (400 grit or higher). Typically, if after cleaning there is no visual damage or excessive wear the seat should not require removal. If damage is present or the seat is excessively worn the seat should be replaced.
8. To remove the seat, on valves 6" and smaller the seat is threaded into the body and will require a seat removal tool. Care should be taken when removing the seat to avoid damaging. On 8" and larger valves, the seat is held in place with flat head hex screws. For larger valves a seat puller may be required to remove the seat from the body.

### INSPECTION OF COMPONENTS

Cleaning of components is required for proper inspection. Lime deposits are common in systems that use water. To remove deposits, fine grit wet/dry sandpaper (400 grit or higher) can be used. If deposits cannot be removed, off the shelf lime deposit remover can be used. Prepare a solution following the lime deposit remover instructions and soak components (excluding rubber components) until lime deposits are removed.

**CAUTION: When handling chemicals (acids) be sure to use proper safety equipment (gloves and eye protection) and practices. After soaking components, be sure to thoroughly rinse all components before handling and re-assembling valve.**

Once all valve components have been cleaned, inspect each component looking for damage, abnormal wear & corrosion, and replace all components that look questionable. Replace all rubber components including the diaphragm, o-rings and disc each time the valve is serviced or inspected (rubber components are standard in ZW200 repair kits).

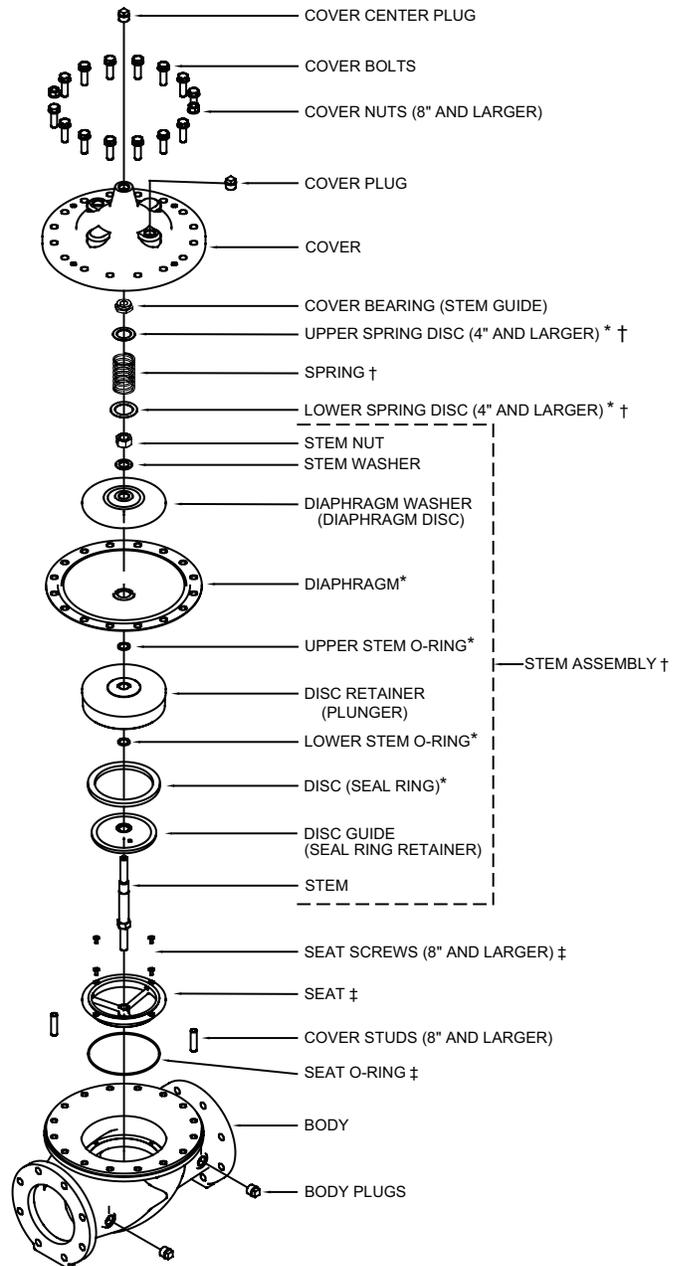
# Maintenance Instructions

## REASSEMBLY

1. First reinstall seat into body. Be sure to use lube around seat o-ring before tightening. Tighten seat according to torque values in Table 5 using seat tool.
2. Next place valve stem in a vise clamping on the hex portion of the stem. Then assemble the diaphragm assembly as shown in Figure to the right. When assembling be sure that the diaphragm is centered on the raised step of the disc retainer. It is also recommended to apply lube to stem threads and o-rings before tightening. Then tighten the stem nut according to Table 5 for torque values.
3. Lower diaphragm assembly carefully into the seat bushing. Be careful not to damage the seat or stem while installing assembly. Rotate the assembly as needed until the bolt holes on the diaphragm line up with the body bolt holes.
4. Place lower spring disc on the diaphragm disc and place spring on top of the assembly. Then install cover, aligning the bolt holes and insuring that the cover is not pinching the diaphragm between the bolt holes. Position cover so plug holes are in original position.
5. Install cover bolts and tighten in a star pattern to the torque values in Table 5.
6. Before installing center cover plug manually check that assembly has full operating travel before installing the pilot assembly (refer to "Diaphragm Movement" in the diagnosis checks section).
7. Once full operation range of the main valve is verified, begin reinstalling pilot system.
8. After installing pilot system double check that all plugs, bolts, and fittings are sealed and tight before applying pressure.
9. Slowly open upstream isolation valve to pressurize the system and check for any leaks.
10. Stop leaks as needed and proceed to "Start-Up" and "Diagnosis Check" sections for returning valve to proper system operations.

**TABLE 5. VALVE TORQUE SETTINGS**

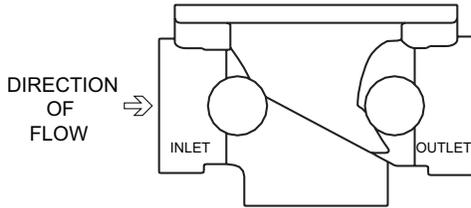
VALVE SIZE (in)	COVER (ft-lbs)	DIAPHRAGM ASSEMBLY (ft-lbs)	THREADED SEAT (ft-lbs)	SEAT BOLTS (ft-lbs)
1-1/4"	3.5	7.5	11	N/A
1-1/2"	3.5	7.5	11	N/A
2"	15	20-25	30	N/A
2-1/2"	25	25-35	60	N/A
3"	25	35-45	70	N/A
4"	55	40-50	85	N/A
6"	110	50-60	95	N/A
8"	120	60-70	N/A	7.4
10"	184	70-75	N/A	7.4
12"	200	110-115	N/A	7.4
14"	275	170-175	N/A	7.4
16"	360	230-240	N/A	7.4



\* RUBBER REPAIR KIT ITEMS  
 † COMPLETE REPAIR KIT ITEMS  
 ‡ SEAT REPAIR KIT

# Maintenance (PV-RLF Valve)

The PV-RLF Pressure Relief Valve may be installed in any position. The flow direction is shown below. Flow goes from the narrow side to the wide side of the cast body.



## Disassembly

Prior to disassembly, relieve all pressure in pilot system and then remove the PV-RLF.

1. Secure valve body and turn the adjustment screw all the way out.
2. Next remove 8 socket head screws around the pilot bell using a 5/32" hex key. Remove the bell, the spring, and 2 spring discs.
3. Remove the spacer and remove small gasket from the bottom of the spacer. Use a 12mm socket or adjustable wrench on the diaphragm and plunger nuts to disassemble the plunger/diaphragm assembly. Unscrew one end of the stem.
4. At this point slide the plunger/diaphragm assembly out of the valve spacer.
5. Use soft jaws or a towel and pliers to clamp the stem. Be careful not to scratch the stem as this is an o-ring surface. Use an adjustable wrench on the opposite nut to remove the remaining plunger/diaphragm assembly.
6. The parts removed from the disassembled diaphragm and plunger assembly are a plunger, small washer, 2 o-rings, 2 nuts, a medium washer, a large washer, diaphragm, and lock washer.
7. Use a small pin or nail to carefully remove the o-ring on the inside through hole of the spacer.
8. After complete disassembly thoroughly clean and inspect all components before reassembly. Replace parts as necessary after inspection.
9. The pilot seat generally does not need to be removed, but if after inspection it requires replacement it can be removed with a 1-1/16" socket.

## PV-RLF Valve

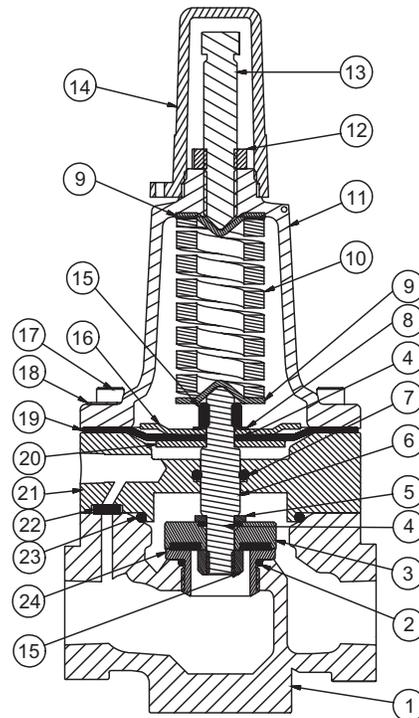
### Reassembly

Reassembly of the PV-RLF is the reverse of disassembly.

1. Carefully install a new o-ring in the through hole of the spacer.
2. Place the medium washer (with round outer edge toward the diaphragm) on the side of the stem with the chamfered tip.
3. Follow the washer by putting on a new o-ring, new diaphragm, large washer (with the inner step against the diaphragm), lock washer, and 5/16" (chamfered side away from diaphragm) nut then hand tighten.
4. Slide the stem through the spacer with the diaphragm assembly on the spacer side with a circular groove on the top surface.
5. On the other side of the stem place the small washer, o-ring, plunger (with the rubber facing away from the spacer), and nut.

6. Use adjustable wrenches to tighten the plunger and diaphragm nuts.
7. Place small gasket on bottom of valve spacer.
8. Install the plunger assembly on to the body with the plunger sitting on the valve seat. The small rubber gasket on the plunger side of the spacer must cover the sensing hole on the pilot body.
9. Place a spring disk on the stem, then the spring, another spring disk and bell.
10. Insert socket head cap screws into pilot bell holes and thread into valve body. Place model tag on the four screws that straddle the body inlet. Tighten all screws in a cross pattern.
11. Install adjusting screw by hand with jam nut. Set valve once reinstalled into pilotry system. Refer to "Start-up" section on page one for proper setting of relief pilot. For further assistance or ordering replacement parts go to [www.zurn.com](http://www.zurn.com) or call product support 877-222-5356.

Table 1



ITEM	DESCRIPTION
1	1/2" Relief Body
2	O-ring Buna Nitrile, NSF Listed
3	Relief Plunger Assy.
4	Diaphragm O-ring
5	5/16" Flat Washer
6	Relief Pilot Stem
7	O-ring, Buna Nitrile, NSF Listed
8	5/16" Internal Tooth Lock Washer
9	Spring Disc
10	Spring
11	Pilot Bell
12	3x8-16 Jam Hex Nut

ITEM	DESCRIPTION
13	3/8-16 Adjustment Bolt
14	Adjustment Cover
15	5/16-18 Diaphragm Nut
16	Relief Pilot Upper Diaphragm Disc, SS
17	10-32 X 1-1/2" Skt Hd Cap Screw, SS
18	Tag
19	Diaphragm
20	Relief Pilot Lower Diaphragm Washer
21	Relief Pilot Spacer
22	Sensing Hole Gasket
23	O-ring, Buna Nitrile, NSF Listed
24	Relief Pilot Seat